

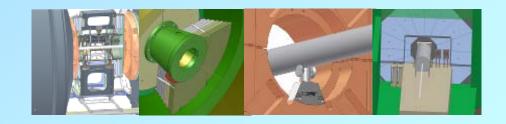
PHENIX WEEKLY PLANNING



9/16/2010 Don Lynch



v	2010 Shutdown (Overview)	Start Date	End Date
^	Design, Eng'g, fabrication, procurement and site preparation tasks in support of shutdown tasks	In Progress	12/1
	Shutdown Startup Tasks	Done	Done
	Gas system maintenance, repair and upgrade	In progress	12/1
	PHENIX Infrastructure maintenance, repair and upgrade	In Progress	12/1
	Remove RPC Prototypes	Done	Done
	Remove HBD	Done	Done
	Remove RXNP	Done	Done
	Remove/Reinstall BBC	In Progress	10/15
	Remove Re-install MPC	In Progress	10/15
	RPC3N & MuTrigger unfinished business	In Progress	11/1
	Remove current BP, install new BP	In Progress	10/7
	DC/PC maintenance and repair (mid summer)	Done	Done
	Install RPC35 (including Absorbers)	In Progress	12/1
	MuTr maintenance, repair and upgrade	In Progress	11/1
	Install VTX	9/13	12/1



TECHNICAL NUPPORT 20-0

Post Run 10 Tasks



Task	Start Date	End Date
Send mass flowmeters out for recalibration (DC/PC, MuID, TOF.W)	In Progress	11/30
AH Crane 110 switch for lockout	Done?	Done?

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This Week:

Install E3, E4, E8 & E7 $\frac{1}{2}$ octants, upper (above MuID steel) supports & west pitch control

Complete fabrication of parts, installation tools and fixtures for absorber & VTX

Complete MuTr maintenance, troubleshooting & Repair (Mike Leitch terminators and camera spacers)

Install pitch control (east side) & drill & tap 3 pivot support points

Finish Locating & Welding Absorber support stubs in South Flower Pot external cavity

Begin South Absorber Installation

Install North 3" to 5" transition beampipe

Future upgrades support



Next Week

Complete fabrication of parts, installation tools and fixtures for VTX

Install E5 & E6 $\frac{1}{2}$ octants

RPC35 survey

Continue South Absorber Installation

Continue Assembly of VTX subassemblies

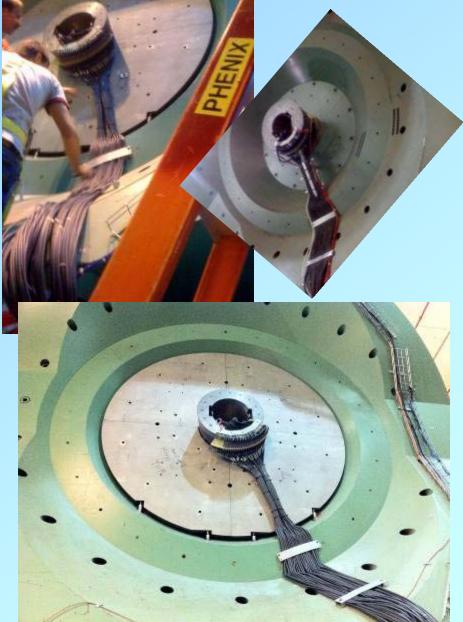
Begin RPC3S piping, cabling, etc.

RPC3N unfinished business

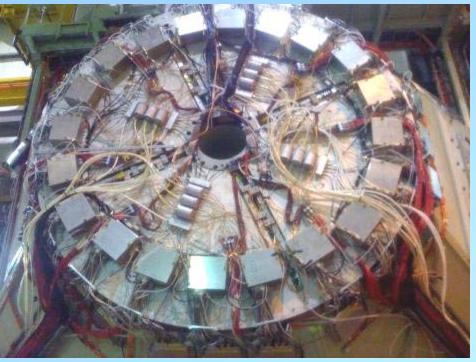
Future upgrades support







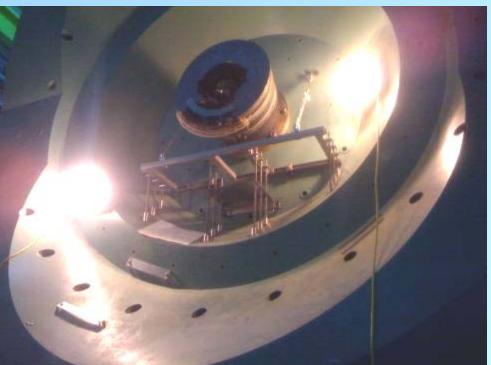














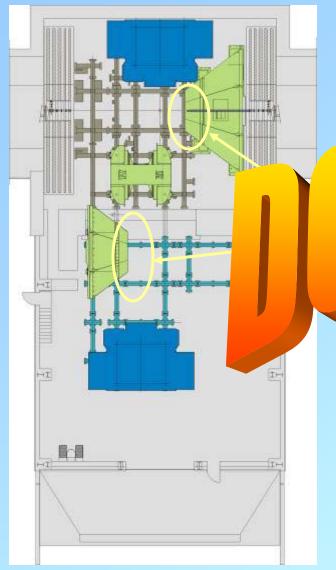












Mid shutdown work on EC, & WC is finished. Work on MuTr and MuTrigger Stations 1, 2 and 3, North and south continues.

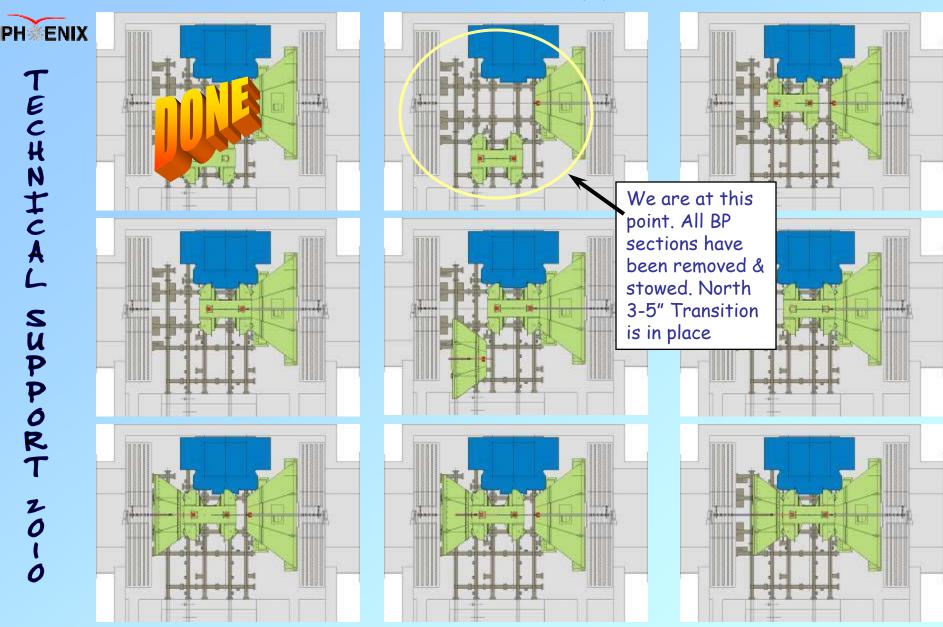
wn work:

ger Stations 1

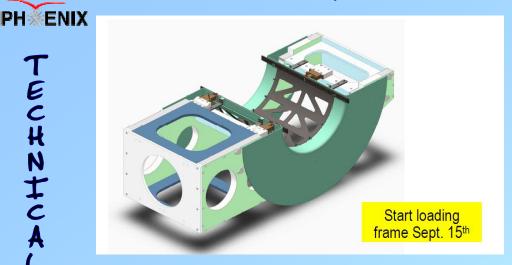
stations 2

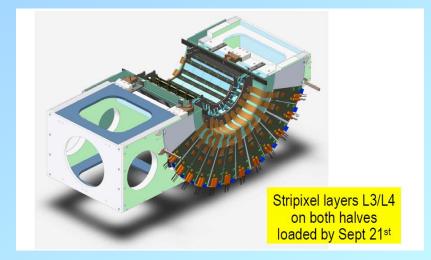
3, North & South

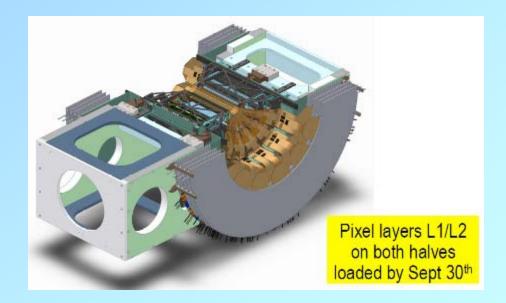
Installation of New Beampipe



VTX Final Assembly

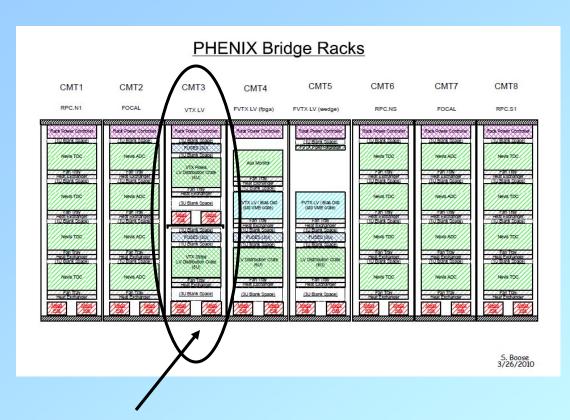






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Bridge Work this shutdown



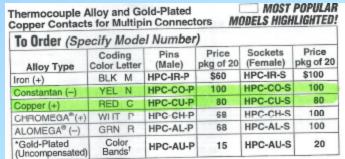
This rack to be installed this summer

- 1. HBD, RXNP Racks to be removed intact
- 2. Remove electric panels from 2 north sections of bridge
- 3. Tempoary support for water pipes and cable tray
- 4. Remove 2 north sections of bridge to enable absorber installation
- Reinstall 2 north sections, reconnect plumbing and cable trays to 2 north sections of bridge
- 6. Upgrade electric service to support 8 racks
- 7. Install 1-3 racks for VTX/
 FVTX electronics



VTX Thermocouples





Sealing plugs, model no. MTC-HP, \$.50 each. * For use with non-thermocouple wire in same body.

Grammets available. Consult Sales Department for price and delivery.

† Pins have red, yellow and brown color bars; sockets have red, blue and black color bars.

G-53





New Beampipe Pre-Installation Prep

Task	<u>Due By</u>	<u>NOTES</u>
Final acceptance and inspection bp and sections	Done	Done
Fabricate BP installation and survey tools/fixtures	Done	Done

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Beampipe & VTX Installation Work Permits	In Progress	D. Lynch, CAD Safety Approval
BigWheel Fabrication & Procurement	In Progress	PHENIX, CS
Receive, inspect, test, rework and qualify components, assembly tools and fixtures, electronics for racks, cables, cable management etc.	In Progress	PHENIX Design & Engg
Fabricate fixtures, techniques and mockups for installation, alignment and survey	In Progress	CS, PHENIX Techs
Assemblies, Mock installations/alignments, bench tests	In Progress	PHENIX Techs
Receive & inspect components (installation, support, alignment & Survey)	In Progress	PHENIX Techs
Cooling system procurement	In Progress	Pisani Coordinate with CAD Cooling Water, Electricain



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Absorber Installation

<u>Task</u>	<u>Due By</u>	NOTES
Weld Absorber support stubs into flower pot exterior cavity	In Progress	CS Field welding; coordinate with Al Farland
Preassemble Absorber Segments	In Progress	
Install North Absorber	Done	Done
Install South Absorber	9/24/2010	Use small manlift

New Beampipe installation

	· ·		
PH ∛ENIX	<u>Task</u>	Due By	<u>NOTES</u>
	Install north 3 to 5 transition in MMN	Done	PHENIX Techs
T	Install new Be pipe in CM on temp supports	9/21/2010	PHENIX Techs
EC	Move CM back to beamline & connect new Be BP to 1-5/8 transition and bellows and north 3-5 transition	9/27/2010	PHENIX TechsPHENIX Techs
H	Move CM to run position	9/27/2010	PHENIX Techs
7	Prealign Be/Alum pipe with transitions attached on new BP supports At MPC north, BBC south and north nosecone	9/27/2010	Surveyors & PHENIX Techs
	Prepare south 3 to 5 transition for installation with roller guides, bakeout wrap and thermocouples	9/27/2010	PHENIX Techs
	Install south 3 to 5 transition, bellows and 1-5/8 to 3" transition in MMS	928/2010	PHENIX Techs
	Move MMS back into IR on beamline	9/28/2010	PHENIX Techs
	Move CM south, slide Transition ass'y in MMS north and connect to new Be BP	9/29/2010	CAD Vac & PHENIX Techs
	Move CM and MMS north and install south spool. Leak check. Move MMS South	9/30/2010	PHENIX Techs
	Install temporary bakeout supports	9/30/2010	PHENIX Techs
	Install bakeout blankets and monitoring	9/30/2010	CAD Vacuum Techs
	Bakeout New BP and activate NEG coating	10/7/2010	CAD Vacuum Techs
	Leak check BP	10/8/2010	CAD Vacuum Techs
	Re-install MPC's & BBC's including Cables and services	10/15/2010	PHENIX Techs Concurrent
	Move CM to run position	10/15/2010	PHENIX Techs
	Final alignment of new BP	10/29/2010	PHENIX Techs

TECHNICAL NUPPORT 20-0

VTX Installation, VTX Services and Electronics

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Presurvey VTX ½ detectors in Chemistry lab	10/1/2010	PHENIX TECHS an BNL Survey, 1 wee
All VTX detector, support, installation, alignment and survey parts and assemblies complete, ready for installation	10/1/2010	All sources
Install and align VTX rails perpendicular to beam line	10/8/2010	PHENIX Techs
Install and align west half detector module	10/15/2010	PHENIX Techs & Surve
Install and align east half detector module	10/22/2010	PHENIX Techs & Surv
Install mechanical support structures for VTX services and electronics	10/29/2010	PHENIX Techs Concurrent Effort
Install Cable trays	10/29/2010	1
Install racks	10/29/2010	
Install chiller	10/29/2010	1
Install cables, plumbing	10/29/2010	
Connect cables and plumbing	10/29/2010	V
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
Test, de-bug and commission	12/1/2010	PHENIX Techs



RPC3 South Prep, Early Shutdown

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Drill and tap $\frac{1}{2}$ octant and rotating piston mounting point	Done	PHENIX Techs

RPC3 South Installation



<u>Task</u>	<u>Due By</u>	NOTES
Install pitch control rails on pedestal and gap 5 east & west inner walls	Done	PHENIC Techs
Install $\frac{1}{2}$ octants, 2 at a time in accordance with work plan/work permit		,
Transport $\frac{1}{2}$ octants 2 at a time from RPC factory to south tunnel on angled transport carts		
Transfer ½ octants from angled transport carts one at a time to temporary free standing and re-orienting roller fixture (fore and aft wheels and axel)		
Lift (and re-orient if appropriate) $\frac{1}{2}$ octant and install into base structure, previously installed $\frac{1}{2}$ octant or upper suspension hardawre as appropriate per work plan		
Pre-align each $\frac{1}{2}$ octant as installed		
Perform electrical integrity tests before proceeding to next pair of $\frac{1}{2}$ octants		
After all ½ octants are in place and tested, join east and west halves of full south station 3 detector and align to survey markers	In Progress, expected completion by 9/21/2010	Riggers & PHENIX Techs





RPC3 South Integration

<u>Task</u>	Due By	<u>NOTES</u>
Final survey	10/8/2010	Surveyors
Install new cable trays and piping supports	10/15/2010	Electrician, PHENIX Techs earlier if possible
Re-install MuID wiring and pipes	11/5/2010	PHENIX Techs
Install south thermal/vapor barrier	11/19/2010	CAD contractor
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
Re-install MuID gas rack	11/30/2010	PHENIX Techs
Commissioning and final acceptance tests	11/30/2010	RPC Group
Install RPC3 HV, LV and signal wiring and gas lines	11/30/2010	PHENIX Techs
Install RPC3 South gas distribution rack	11/30/2010	PHENIX Techs
Re-install shielding	11/30/2010	Riggers
Install RPC3 South environmental controls (heaters and thermostats)	11/30/2010	Electrician

Shutdown 2010 Other Work



Task support	Due By	<u>NOTES</u>
RPC3 North unfinished business	9/30/2010	Electronics and cabling, grounding issues, environmental controls
MuTrigger FEE unfinished business	9/30/2010	MMS cable trays,
DC/PC maintenance/repair (after EC is in)	11/15/2010	FEM and wire troubleshooting and repairs, major efforts will require longer shutdown
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
PHENIX Survey Review	11/30/2010	PHENIX Techs & Survey
Procedure Updating	11/30/2010	PHENIX Engineering
Gas Mixing House maintenance & Repair	11/30/2010	Tasks TBD
PHENIX Infrastructure maintenance, repair, upgrade	11/30/2010	TBD
Gas Pad: new gas storage details	11/30/2010	Tasks TBD
Gas Pad services for new dewar support, maintenance and improvements	11/30/2010	TASKS TBD



Shutdown 2010 Other Work (Cont'd)

Task support	Due By	<u>NOTES</u>
AH Flood prevention improvements	11/30/2010	Tasks TBD
IR Bridge Electrical service upgrade	11/30/2010	Support for 4 full racks in 2010, 4 more (8 total) in future, PHENIX Techs & Electrician
RPC Factory Support	11/30/2010	Tasks TBD
Rack Room upgrade	11/30/2010	Includes New EB Switch
PHENIX Design Documentation	11/30/2010	PHENIX Engineering
CM alignment stops	11/30/2010	TBD
Gas System maintenance, repair, upgrade	11/30/2010	Tasks TBD
Other subsystem maintenance, repair/upgrade	11/30/2010	Tasks TBD
Future upgrade support	11/30/2010	RPC1, FVTX, FOCal, other Tasks TBD
Prepare for Run 11: EC platforms fold up in AH, fold down in IR, EC Equipment lift take down in AH, Install in IR, Install shielding wall base and build shielding wall & Install MMS Lampshade	11/30/2010	Normal end of shutdown tasks, typically taking 3-4 weeks: Riggers & Carpenters, CAD Techs
Run 11 Start	12/1/2010	
End of Shutdown Party	~12/3/2010	

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2010 Building Maintenance Issues

 Roof leaks in utility bathroom at northwest corner behind tech offices, over door between rack room and assembly hall and over door between control room and elect. ass'y room.



Roof laser room and IR (southeast corner)

Flooding in AH/ Driveway heaving [Lake PHENIX]



Summer Sunday Spruce Up







To be located in front of AC on east side of GMH

Proposed shed addition to Gas Mixing house

RPC requirements. No flammable gas, standard shed with heat. Barn style doors desirable. Palce on asphalt with no threshold to allow bottle management with pallet lifter.



PHENIX Procedure Review Current Status:

148 Procedures Identified

- 85 Made Inactive (not currently in use, will require revision to re- activate if and when necessary, available for reference purposes)
- 9 CAD procedures relevant to PHENIX, all all all a had available on the CAD web site
- 42 Page (1 of these soon needs updating)
- 11 Procedures (never previously formalized) (3 are ready for review)

Web retrieval of latest procedures now available from PHENIX Internal:

http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL_procedures.htm



Safety, Security, Etc.

Human Performance Priciples mini-seminar in PHYSICS Department:

- 1. Safety and schedule pull in different directions resulting in tradeoffs
- 2. Outcomes usually go right, but only the few times they go wrong are remembered.
- 3. There are 2 groups of failure causes: systematic and latent. Most focus is on preventing systematic failures.
- Systematic failures are procedures, practices, equipment, personnel and environment related, apparent and expected
- Latent failures are unplanned, unintended, unexpected and undetected until they occur. "even though the water is still, crocodiles may be lurking beneath the surface"
- 4. Single point failures that have catestrophic consequences.



Where To Find PHENIX Engineering Info



End of FY10 is 9/30/2010. We've had a fantastic year let's keep it going in FY11.

Performance Appraisals are starting. Check your mailbox for your annual input instructions.

Links for the weekly planning meeting slides, archives of past meeting slides, long term planning, pictures, videos and other technical info can be found on the PHENIX Engineering web site:

http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL_SSint-page.htm



Completed Tasks

Task	Due By	NOTES
Prepare Installation Plan	Done	Done
Design Absorber Installation fixtures & tools	Done	PHENIX Engg & Design
Receive purchased parts	Done	PHENIX Techs
Fabricate PHENIX parts	Done	CS, PHENIX Techs
Receive and inspect CS fabricated parts	Done	PHENIX Techs
Prepare work permit for installation	Done	Currently at CAD Safety Approve
Pre-Assemble base components at PHENIX	Done	PHENIX Techs
VTX Installation Plan	Done	PHENIX Design & Engg
Installation Review (ESRC)	Done	Set up With Y. Makdisi
Specify components, assembly tools and fixtures, electronics for racks, cables, cable management etc.	Done	PHENIX Design & Engg
End of run 10 (Party)	Done	Done
Commissioning Tests (HV, Mixed gas and Freon only)	Done	Done
Choreograph removal of old beampipe and installation of new (final)	Done	Done
Beampipe Installation Review (Final)	Done	Done





<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
DAQ Tests	Done	PHENIX
Purge Gas From Detectors	Done	PHENIX, CAD remove LOTO
Install and align VTX rail attachment hardware to CM	Done	Using the HBD I-beam attachment hardware
Install and align VTX rails parallel to beam line	Done	Using the HBD I-beams
Remove BP Collar	Done	Done
Move MMS south	Done	PHENIX Techs
Prep EC for move to EC	Done	PHENIX Techs
Close North and South BP gate valves and lock closed for until new BP is installed	Done	CAD Vac Group
Open and disassemble wall	Done	Done
Remove EC ladder and fold platforms	Done	Carpenters & Riggers
Move EC to AH	Done	PHENIX Techs
Install cart	Done	PHENIX Techs
Move Collars to AH	Done	PHENIX Techs
Install decking	Done	PHENIX Techs
Remove/relocate shielding	Done	Riggers
Remove crystal palace & vapor barrier	Done	CAD
Install Manlift	Done	PHENIX Techs
Send beampipe to CERN for NEG Coating	Done	CAD Vacuum





<u>Task</u>	<u>Due By</u>	NOTES
Remove RPC2 Prototype, support brackets, cabling & Piping	Done	In Progress PHENIX Techs, CAD Techs, Electrican
Remove MMS east vertical lampshade	Done	CAD Techs
4th of July Holiday & Floating Holiday	Done	
Remove HBD's and HBD cables Remove RXNP's and cables	Done	PHENIX Techs ASAP
Remove/relocate shielding	Done	Riggers
Remove crystal palace & vapor barrier	Done	CAD
Inspect Gap 5 south for legacy items/problems	Done	PHENIX Techs
Design BP installation and survey tools/fixtures	Done	
Receive BP transitions & spool back at BNL from SAES after NEG Coating	Done	
Remove BBC's	Done	PHENIX Techs ASAP
Remove wiring, walkovers, FCAL and scintillator hardware that would otherwise interfere with installation	Done	PHENIX Techs
4th of July Holiday	Done	Enjoy
Address legacy items/problems as convenient prior to shutdown start	Done	PHENIX Techs in progress





<u>Task</u>	<u>Due By</u>	NOTES
Remove RPC prototype	Done	PHENIX/CAD Techs
Position MMS for Vacuum break	Done	PHENIX Techs
Break vacuum on north side of MMS	Done	CAD Vac Techs
Remove south bellows	Done	CAD Vac Techs
Gas Pad expansion completion (grouting)	Done	Tasks TBD
Remove MPC's	Done	PHENIX Techs ASAP
Install Temporary supports for old BP	Done	Supports TBD
Move MMS north, remove spool and south3-5 transition	Done	PHENIX Techs
Move the MMS south & Prep MMS for move to AH	Done	Begin MMS prep with shutdown start
Move CM south, remove north bellows	Done	PHENIX & CAD Vac Techs
Move old Be bp south into MMS and move CM north	Done	PHENIX Techs
Move MMS to shutdown park position	Done	PHENIX Techs
Remove old Be BP	Done	PHENIX Techs
VTX Survey Plan	Done	Consult w/ F. Karl
Install lighting & relocate sensors as necessary	Done	Electrician in progress



<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Temporarily relocate, re-position or otherwise address interfering piping, cable trays	Done	PHENIX (w/ CAD Help?), Electrician
Pre-survey ½ octant reference points	Done	PHENIX Techs & Surveyors
Build/install access and work platforms for walk on top of MuID steel including stairs from MMS eyebrow	Done	Carpenters
Final cleaning and prep of gap 5 for grouting	Done	PHENIX Techs
Position lifting equipment in tunnel	Done	Riggers
Install and align base structures on east and west sides of gap 5	Done	PHENIC Techs & Riggers
Prepare for grouting	Done	PHENIC Techs & Masons
RHIC Summer Sunday Tour	Done	
Fabricate/procure Absorber Installation fixtures & tools	Done	PHENIX Techs
Fabricate Absorber Details	Done	Vendor & CS - RPC Group and PHENIX
Move CM south and east	Done	PHENIX Techs
Pre-installation orientation meeting with masons and riggers	Done	PHENIX Techs Masons & Riggers





<u>Due By</u> <u>NOTES</u>
vest base structures into south tunnel and t and west sides of pedestal respectively. Riggers & PHENIX techs
PHENIC Techs & Done Masons
to 5 transition Done PHENIX Techs
nstallation fixture Hynan & Gaffney to witness
Mapes, Riggers to move from rec'g to CAD
t, techniques and mockups for installation, urvey Done PHENIX Design & Engg
spension support hardware Done PHENIC Techs
Currently on hold for Deleted re-evaluation
and burn-in 1/2 octants In Progress @ RPC Factory
5 transition for installation with roller guides, hermocouples PHENIX Techs & CAD Vacuum Techs



Completed Tasks

General:

- RPC3N commissioning tests
- Generic start of shutdown tasks (collars, wall, EC prep, EC to AH, DAQ tests, etc.)
- DC (East & West), PC1 (East and West), MuTr (north and South), Mu Trigger North and south maintenance and repair support
- Remove RPC2 & 3 Prototypes, support brackets, cables and piping
- · Remove south vertical lampshade
- Gas Pad Expansion
- · Summer Sunday Prep
- · Move major carriages to wide open positions



Completed Tasks

Absorber Related:

- Absorber Installation Plan
- · Fabricated and Procured Absorber parts and installation tools
- · Absorber work permit
- Absorber lifting fixture, design, analysis, LSC approval, Load test
- North Absorber installed

Beam Pipe Related:

- Design, fabrication, procurement, acceptance beam pipe components and supports
- Send beam pipes to CERN/SAES Getter for NEG coat
- · Remove MPC's and BBC's
- Remove existing beampipe
- · North 3"-5" transition installed

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Completed Tasks

RPC35 Related:

- · Remove shielding
- · Remove Crystal Palace
- · Remove wiring, walkovers, FCAL and scintillator hardware
- Remove all pipes, cables, trays and pipe suppports from gap 5, provide minimal life support gases to detectors, special provisions for detector maintenance requirements
- · Install new tunnel lighting
- Build access platforms above MuID steel
- · Clean gap 5, install, level and align RPC35 bases
- Presurvey, drill and tap alignment and orientation points for ¹/₂ octants
- · Grout bases into place
- · Install west and pedestal pitch control
- · Install upper alignment supports
- Install and test west ½ octants 1 through 8
- · Install east pitch control
- Install ½ octants E1 through E4

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Completed Tasks

VTX Related:

- Design and analyze assembly plan
- Design and analyze survey plan
- · Design and analyze installation plan
- Design and analyze cooling plan
- Design VTX installation and support structures and tools, including survey tools
- Order chillers
- Redesign Bigwheels for optimized cooling
- Fabricate VTX assembly, installation, survey components and tools
- · Install VTX support rails and attachment hardware